

PE100+ QUALITY MATERIALS

Valid until 31st December 2025

The PE100+ Association ensures the very highest quality of PE100 products by continuously monitoring three fundamental properties:

- 1) Creep Rupture Strength,
- 2) Stress Crack Resistance and
- 3) Resistance to Rapid Crack Propagation.

Network engineers have identified these to be crucial for increasing the use of PE pipes in gas and water distribution networks.

Property	Test Method	PE 100+ Association requirements
Creep Rupture Strength	Pressure test at 20°C and 12.0 MPa	≥ 200 h
Stress Crack Resistance	Pipe notch test at 80°C and 9.2 bar	≥ 500 h
Resistance to Rapid Crack Propagation	S4 Test at 0°C	$p_c \geq 10$ bar

All tests are performed on 110mm - SDR 11 pipe.

On behalf of the PE100+ Association, [Kiwa Gastec Certification B.V.](#), an independent testing authority in the Netherlands repeats those test rounds together with various independent and internationally respected laboratories on a yearly basis.

The following products (manufacturers in alphabetical order) met the PE 100+ requirements

Product	Manufacturer	Production Country
BorSafe™ HE3490-LS	Borealis	Sweden
BorSafe™ HE3490-LS-H	Borealis	Sweden
BorSafe™ HE3490-LS-HP	Borealis	Finland
BorSafe™ HE 3490-SLS-H	Borealis	Finland
BorSafe™ HE3492-LS-H	Borealis	Sweden
BorSafe™ HE3494-LS-HP	Borealis	Finland
BorSafe™ HE3490-LS	Borouge	United Arab Emirates
BorSafe™ HE3490-ELS-H	Borouge	United Arab Emirates
BorSafe™ HE3490-LS-H	Borouge	United Arab Emirates
BorSafe™ HE3492-LS-H	Borouge	United Arab Emirates
TAISOX 8001BL	Formosa Plastics Corp.	Taiwan
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For further information please contact:

PE100+ Association, P.O.Box 137, NL-7300 AC Apeldoorn, The Netherlands. Mail to: contact@pe100plus.com. The "PE100+ Quality Materials" is also placed on www.pe100plus.com

XS10B	Hanwha TotalEnergies Petrochemical Co. Ltd	Korea
ELTEX® TUB 121 (black)	INEOS O&P	France
ELTEX® TUB 124 N2025 (blue)	INEOS O&P	France
ELTEX® TUB 125 N2025 (orange)	INEOS O&P	France
ELTEX® TUB 121 N6000 (black)	INEOS O&P	Belgium
ELTEX® TUB 124 N6000 (blue)	INEOS O&P	France
ELTEX® TUB 125 N6000 (orange)	INEOS O&P	France
ELTEX® TUB 121 N9000 (black)	INEOS O&P	Belgium
POLIMAXX P901BK (black)	IRPC Public Company Limited	Thailand
P600 BL (black)	Korea Petrochemical IND. Co., LTD	Korea
Hostalen CRP 100 black	LyondellBasell	Germany
Hostalen CRP 100 orange	LyondellBasell	Germany
Hostalen CRP 100 RCD black	LyondellBasell	Germany
Hostalen CRP 100 RESIST CR black	LyondellBasell	Germany
Hostalen CRP 100 RESIST CR orange	LyondellBasell	Germany
Hostalen CRP 100 RESIST CR W blue	LyondellBasell	Germany
Hostalen CRP 100 W blue	LyondellBasell	Germany
Hostalen CRP 100 Black	LyondellBasell	Saudi Arabia
LITEN® PL 60-006	ORLEN Unipetrol RPA s.r.o.	Czech Republic
HI-ZEX® 7700 MBK (black)	Prime Polymer Co., Ltd.	Japan
EVL-H®SP5505BK (black)	Prime Polymer Co., Ltd.	Japan
TUB121N3000B (black)	PetroChina Dushanzi Petrochemical Company	China
SABIC® Vestolen A 6060 R (black)	SABIC	Germany
SABIC® Vestolen A RELY 5922R-10000 (black)	SABIC	Germany
SABIC® Vestolen A RELY 5924R-10000 (black)	SABIC	Germany
SABIC® P6006 (black)	SABIC	Saudi Arabia
SABIC® P6006AD (black)	SABIC	Saudi Arabia
SCG HDPE H1000PC (black)	SCG Chemicals & Thai Polyethylene, Ltd	Thailand
SCG HDPE H1000PCH (black)	SCG Chemicals & Thai Polyethylene, Ltd	Thailand
SCG HDPE H112PC (black)	SCG Chemicals & Thai Polyethylene, Ltd	Thailand
YGH041T (black)	Sinopec Shanghai Petrochemical Company Ltd	China
TASNEE 100 Black	TASNEE	Saudi Arabia

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